



DigiBlock

Heat Transfer Instructions

Make sure the fabric is clean and smooth. Avoid seams and similar.

1. Heat press temperature:
 - 165° - for T-shirts/sweatshirts etc.
 - 165° - for sports clothing
 - 165° - for softshell
 - 165° - for workwear
 - 165° - for beaver nylon
2. Preheat for about 5 seconds for synthetic or impregnated fabrics.
3. The transfer must now be separated from its backing foil. This is done by lifting off a corner and then pulling the sticky foil off the backing foil. The transfer is now firmly attached to the sticky foil. Place the transfer the right way up at the desired location, so you can see the colours.
4. Close the heat press for 12 seconds with the correct pressure:
 - 42 psi = hard pressure with application of large base plate.
 - 25 psi = reasonable pressure with application of medium base plate.
 - 10 psi = light pressure with application of small base plate.
5. Open the heat press. Remove the backing foil when hot. This is done by pulling the foil from two corners towards the two opposite corners in a single movement.
6. When the clear foil is removed, reheating must always be performed. This is done by placing the white Teflon sheet on top and closing the machine for 5 seconds.

DIGIBLOCK transfer tolerates:

- Washing up to 60°C inside out.
- Tumble drying inside out at low temperature. (very important)
- Do not use bleach, as this will cause the colour to fade.
- Do not iron directly on the transfer. Iron lightly inside out.
- Do not leave the textiles in a crumpled, damp and warm state.

DIGIBLOCK transfer is best stored in the supplied plastic Ziploc bags. Ensure the best possible lifetime for the product by closing the bags after use.

The DIGIBLOCK transfer is washable if the temperatures do not exceed those mentioned in these instructions or the textile's washing instructions. In practice, textiles are cleaned very differently. We cannot therefore provide an actual guarantee, right of return or compensation in connection with washing, if the transfer is nevertheless damaged or destroyed.