



Poly

Heat Transfer Instructions

Make sure the fabric is clean and smooth. Avoid seams and similar.

1. Heat press temperature:

175° - for cotton, polyester and a blend

175° - for workwear of fine fabric

165° - for workwear of coarse fabric

165° - for beaver nylon

2. Preheat for about 5 seconds for synthetic or impregnated fabrics.

3. Place the transfer in the desired spot with the colour side facing the fabric.

4. Close the heat press for 12 seconds with the correct pressure:

42 psi = hard pressure with application of large base plate.

25 psi = reasonable pressure with application of medium base plate.

10 psi = light pressure with application of small base plate.

5. The transfer paper can be removed immediately after the machine is fully open. This is performed by pulling the paper from one corner towards the opposite corner in a single movement.

6. The transfer must always be reheated. This is done by placing the white rubber sheet directly onto the print and heat pressing for 5 sec. The rubber sheet can then be removed immediately.

If there is still an "edge" on the print, the transfer is not heated enough down in the fabric.

Therefore, reheat with the rubber sheet directly on the transfer for 5 sec.

Increase the pressure on the machine for the subsequent heat transfers.

POLY transfer tolerates:

- Washing up to 60°C inside out.
(NOTE: may only be washed min. 24 hours after the heat transfer)
- No tumble drying.
- Do not use bleach, as this will cause the colour to fade.
- Do not iron directly on the transfer. Iron lightly inside out.
- Do not leave the textiles in a crumpled, damp and warm state.

POLY transfer is best stored in the supplied plastic Ziploc bags. Ensure the best possible lifetime for the product by closing the bags after use.

The POLY transfer is washable if the temperatures do not exceed those mentioned in these instructions or the textile's washing instructions. In practice, textiles are cleaned very differently.

We cannot therefore provide an actual guarantee, right of return or compensation in connection with washing, if the transfer is nevertheless damaged or destroyed.