



UltraFlex

Heat Transfer Instructions

Make sure the fabric is clean and smooth. Avoid seams and similar.

1. Heat press temperature:

- 175° - for T-shirts/sweatshirts etc.
- 175° - for workwear.
- 175° - for beaver nylon and polyester
- 175° - for Teflon-treated clothing

2. Preheat for about 5 seconds for synthetic or impregnated fabrics.

For Teflon-treated fabric, preheat 3 times for 8 sec.

3. Place the transfer in the desired spot with the colour side facing the fabric.

4. Close the heat press for 15 seconds with the correct pressure:

- 13x13 cm = 15 PSI / 1,0 BAR = light pressure with application of small base plate.
- 38x13 cm = 35 PSI / 2,5 BAR = reasonable pressure with application of medium base plate.
- 38x38 cm = 55 PSI / 4,0 BAR = reasonable pressure with application of medium base plate.
- 40x50 cm = 75 PSI / 5,0 BAR = reasonable pressure with application of medium base plate.

5. The transfer foil can be removed immediately after the machine is fully open. This is performed by pulling the foil from one corner towards the opposite corner in a single movement.

6. When using synthetic and impregnated fabrics, reheating is sometimes required.

Reheating is done by placing the white rubber sheet directly on the print and reheat for 5 sec. The remove the rubber sheet immediately after the machine is opened.

ULTRAFLEX transfer tolerates:

- Washing up to 95°C inside out.
(NOTE: may only be washed min. 24 hours after the heat transfer)
- Tumble dry inside out at max. 85 .
- Chemical cleaning.
- Do not use bleach, as this will cause the colour to fade.
- Do not iron directly on the transfer. Iron lightly inside out.
- Do not leave the textiles in a crumpled, damp and warm state.

ULTRAFLEX transfers are best stored in the plastic Ziploc bags supplied.

Ensure the best possible lifetime for the product by closing the bags after use.

The ULTRAFLEX transfer is washable if the temperatures do not exceed those mentioned in these instructions or the textile's washing instructions. In practice, textiles are cleaned very differently. We cannot therefore provide an actual guarantee, right of return or compensation in connection with washing, if the transfer is nevertheless damaged or destroyed.